Step 1. Lay two angle iron on a flat table or workbench in the shape of a "Y" with the top edges interlocked.

Step 2. Place the mast pipe w/ base on to the two legs. Align the mast base holes with the corner holes of the stub tower legs.

Step 3. Attach the base to the two legs using the short bolts supplied. The bolts should be inserted through the mast base with the nut on the outside of the stub.

Tower Leg. Only finger tighten at this time.
them securely and evenly.

Once all four long bolts w/ nuts are in place tighten all four long bolts to be used. This will allow bottom edge of an oval hole to the top edge of the receiving oval hole. From the shaped holes, note that these long bolts should be inserted at a slight angle from the mast base.

Step 5. Add the long bolts to the stub tower threading them through the oval

Step 4. Repeat steps 1 thru 3 so that all four stub tower legs are now bolted to the

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Step 6. Now attach the collar bolt around the top of the 4 stub legs. Make sure the collar rests in the corner notch near the top of the stub. Tighten the collar bolt evenly. You may use a hammer to tap the collar into place to insure it makes a tight square.
securely. Roll the stub tower over and tighten the other two mast base anchor bolts. Securely. Roll the stub tower over and tighten the other two mast base anchor bolts. 

Securely. Roll the stub tower over and tighten the other two mast base anchor bolts. Replace the nuts on the mast base bolts. Tighten the nuts and the iron anchors, as shown, on the corners of the stub tower legs with the mast arm. Align the lever arm with the lever arms pointed towards the bottom of the stub. Align the lever arm with the lever arms pointed towards the bottom of the stub. Align the lever arm with the lever arms pointed towards the bottom of the stub. Align the lever arm with the lever arms pointed towards the bottom of the stub. 

Step 7. To mount the lower frill w/ lever, part 609, by inserting the mast pipe through the frill collar. Add the lower frill w/ lever, part 609, to the mast pipe of your partially assembled stub tower. 

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